

Horizon



SPF-200 series

Bookletmaker SPF-200A / 200L + FC-200A / 200L

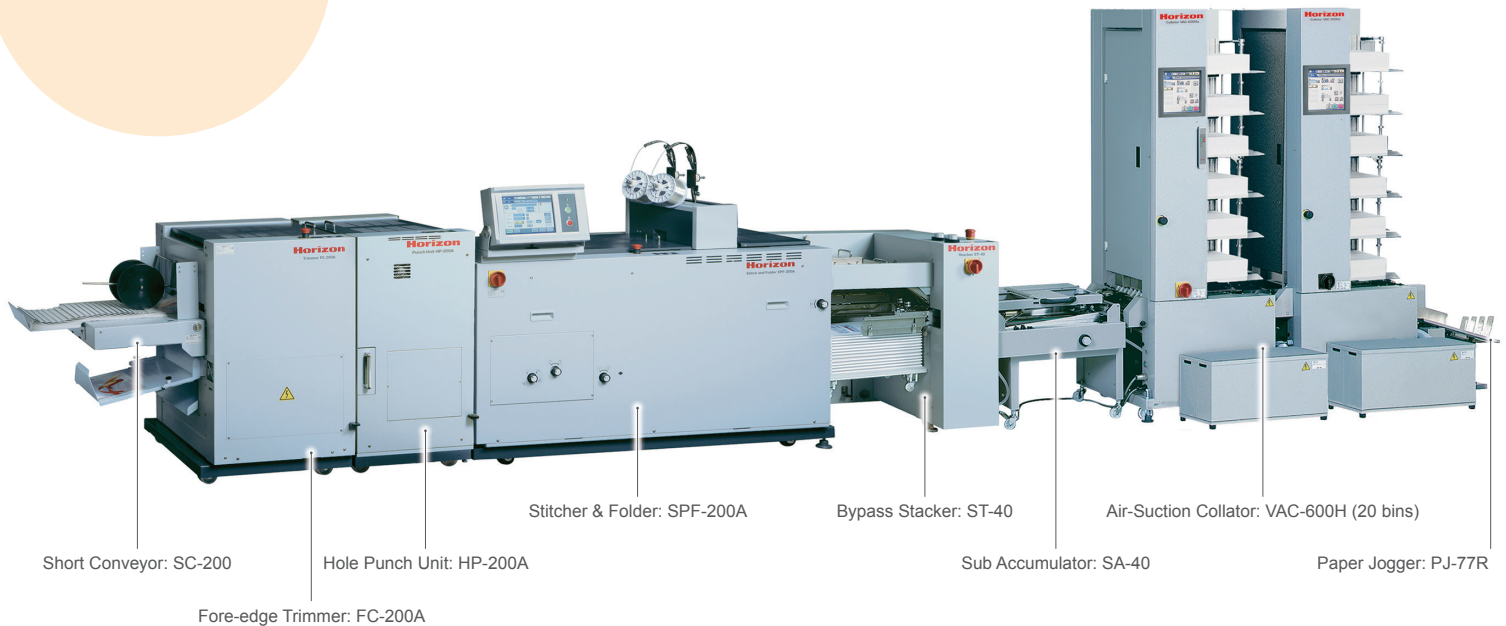
In-line booklet-making system



Horizon

Stitch and Folder SPF-200L

The SPF-200 series bookletmaking system features high productivity, fully automated changeover and user-friendly operation.



Advanced Automation

All necessary settings for a wide variety of booklet formats, ranging from CD to A4 landscape (A4 landscape is available only with SPF-200L) can be performed automatically through the touchscreen display. Even the fold roller gap adjustment is automated. The quick fully-automatic changeover is suited for efficient small lot production and leads to a reduction of test sheets.

Color Touchscreen for Easy Operation

The 10.4 inch large color touchscreen features an intuitive, icon-based display for easy operation and quick troubleshooting.

Supporting both Digital and Offset Print

The SPF-200 series booklet-making system provides flexible system configurations. The VAC-1000 can be connected for conventional offset print production and the HOF-400 offline feeder can be connected to handle digital output.

Cost Savings

The SPF-200 series booklet-making system processes the pre-cut 4-page sheets instead of folded signatures to eliminate the folding process.

High Speed Production

Maximum production speed is 4,500 books per hour with A5 booklets.

Non-stop Operation

A reject function allows non-stop operation. Errored booklets are rejected into the built-in reject tray so only good booklets are delivered to the conveyor for non-stop operation and accurate bookletmaking.

Quality Control

The wire feeding sensor and jog sensor are equipped to maximize productivity and efficiency. Optional mis-stitch detector and thickness detector are available for even higher quality control.

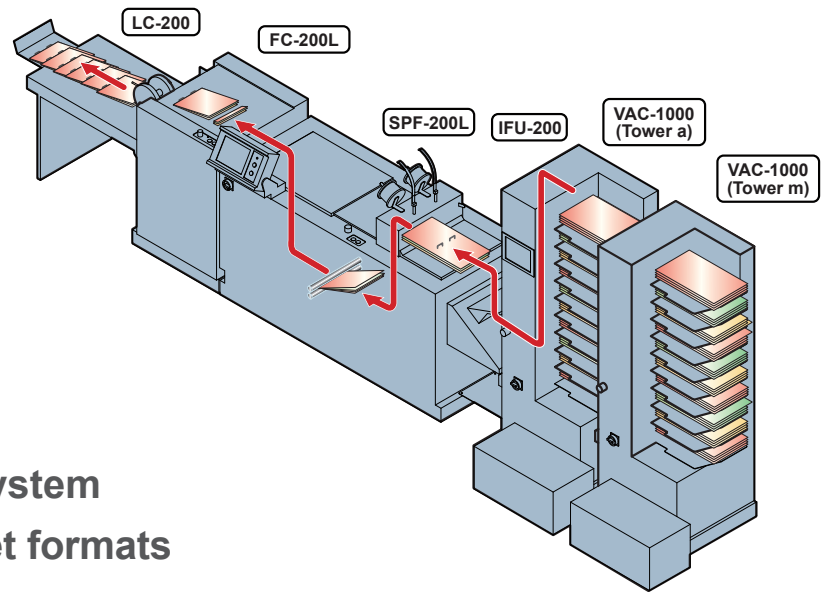
A Wide Range of Optional Units

A wide range of optional units such as a hole punch unit, paper insertion knife unit and preset kicker are available to meet varying customer needs.

JDF Workflow

The system can be further enhanced with Horizon's pXnet bindery control system which integrates JDF workflow from upstream devices.

A4 Landscape booklet production



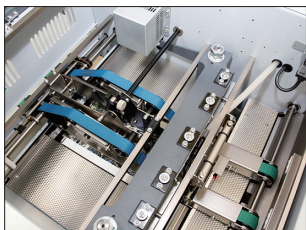
The SPF-200L booklet making system provides a wide variety of booklet formats including A4 landscape.

This expanded capability provides a wider range of formats, to support the demanding market needs.



Fore-edge Trimming

- The servo-motor is employed for knife driving to provide high speed and sharp fore-edge trimming.
- The top-bottom transport belt insures smooth booklet transportation and delivery.
- Trimmings are blown down into the external trim box by air so that no chips are left in the trimming area.
- Durable casting structure for quality trimming.



Conveyor

- Either the SC-200 Short Conveyor or the LC-200 Long Conveyor is available.
- Conveyor belt running time and batch counter can be controlled from the touchscreen.
- Booklets on the conveyor can be easily delivered by pressing the eject button.

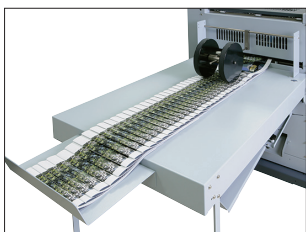
Short Conveyor: SC-200

- Finished booklets are neatly delivered to the exit conveyor.



Long Conveyor: LC-200

- The LC-200 is 54 cm (21.2") longer than the SC-200 Short Conveyor. A large number of booklets can be neatly delivered.



Long Conveyor: LC-200

Fore-edge Trimmer: FC-200L

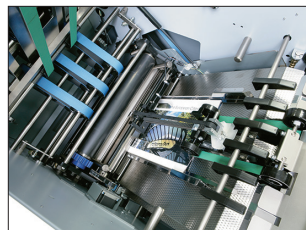
Faulty Set Rejection

- Errored sets are rejected to the reject tray so that only correct booklets are delivered to the conveyor.



Folding

- Folding roller and press roller gaps are automatically adjusted according to the booklet thickness.
- The jog sensor detects jog faults and rejects any errored booklets to the reject tray.
- Sheets are firmly registered with tail edge and top-bottom guides to provide accurate folds.



Color Touchscreen

- 10.4 inch color touchscreen is intuitive and icon-based for user-friendly operation.
- With just one touch, the finishing format can be selected.
- 200 job settings can be entered and stored. The operator can name stored jobs alpha-numerically, for quick easy search and retrieval.
- The collating system and the fore-edge trimming can be controlled from the control panel.
- Fine adjustments can be performed on-the-fly while running for high quality finishing.



Hand Marrying: IFU-200 (Option)

- The IFU-200 allows hand feeding of previously collated sets, heavy cover material or difficult stocks in three modes.

Hand marrying mode 1:

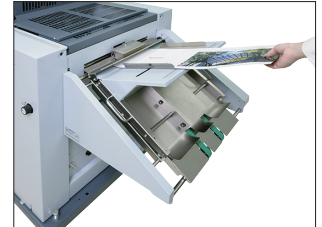
Insert one booklet.

Hand marrying mode 2:

Merge a hand fed set on top of a set from the collator.

Hand marrying mode 3:

Merge a set from the collator on top of a hand fed set.



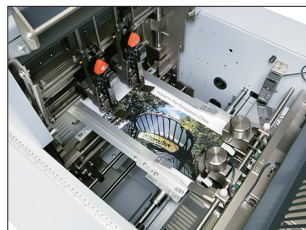
Stitcher & Folder: SPF-200L

Infeeder Unit: IFU-200

Air-Suction Collator: VAC-1000 (10 bins)

Stitching

- The wire feeding sensor alerts when the wire spool is nearly empty or jamming, and stops the system to eliminate non-stitched booklets.
- Up to 48 sheets of normal paper (64 gsm / 50lb. offset) can be stitched or up to 24 sheets of normal paper (64 gsm / 50lb. offset) can be stitched and folded.
- The stitching position and distance are automatically set up for the input size.



Jogging

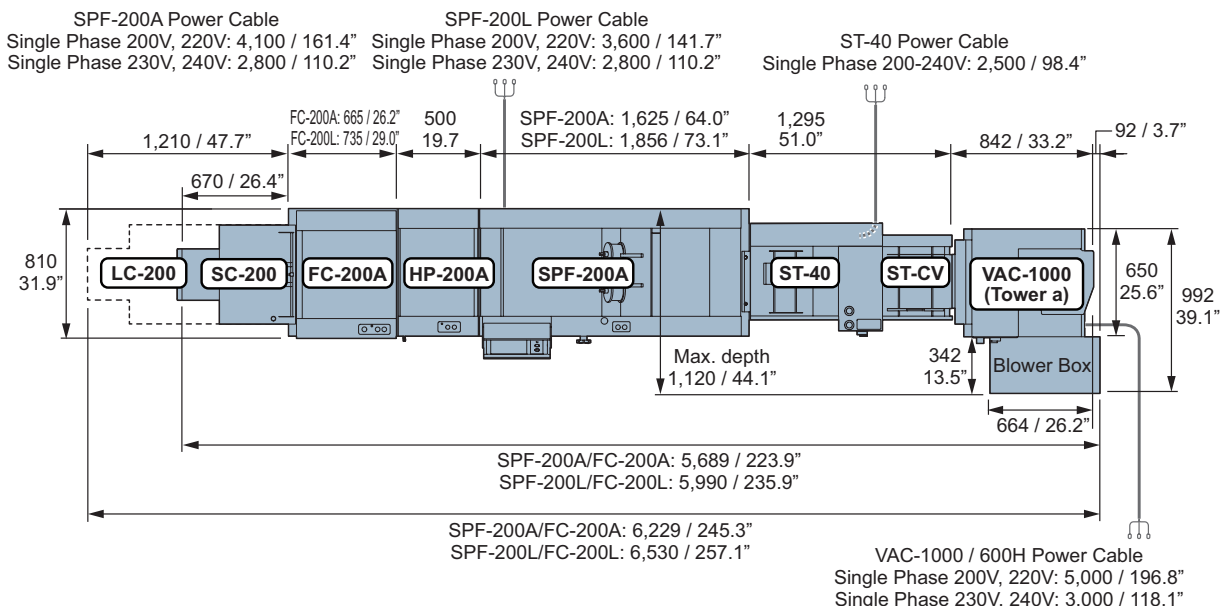
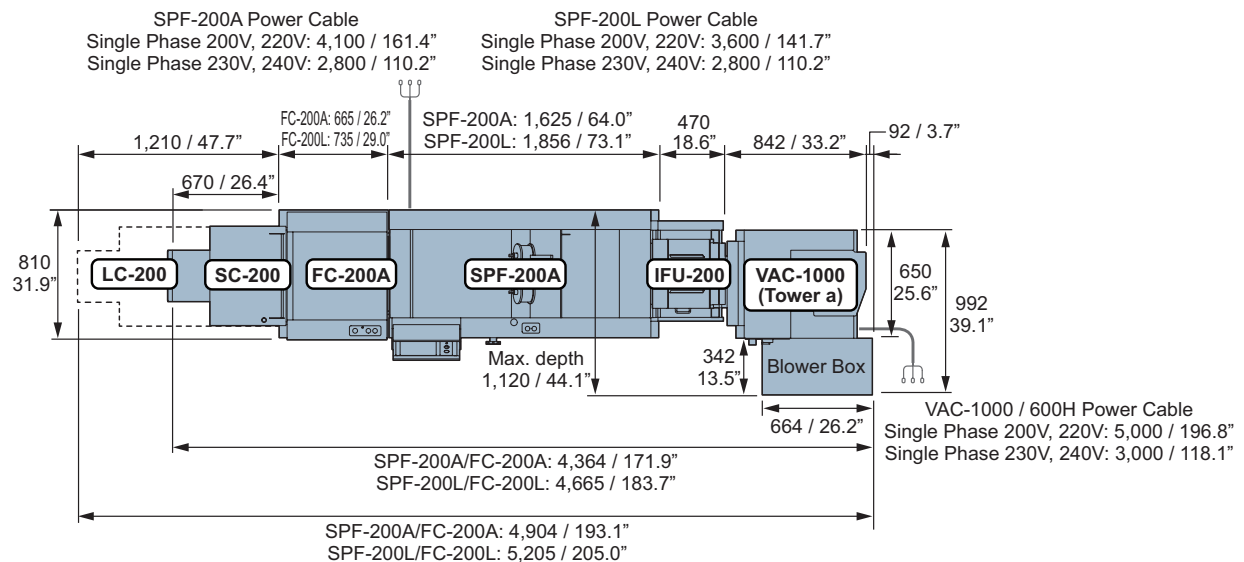
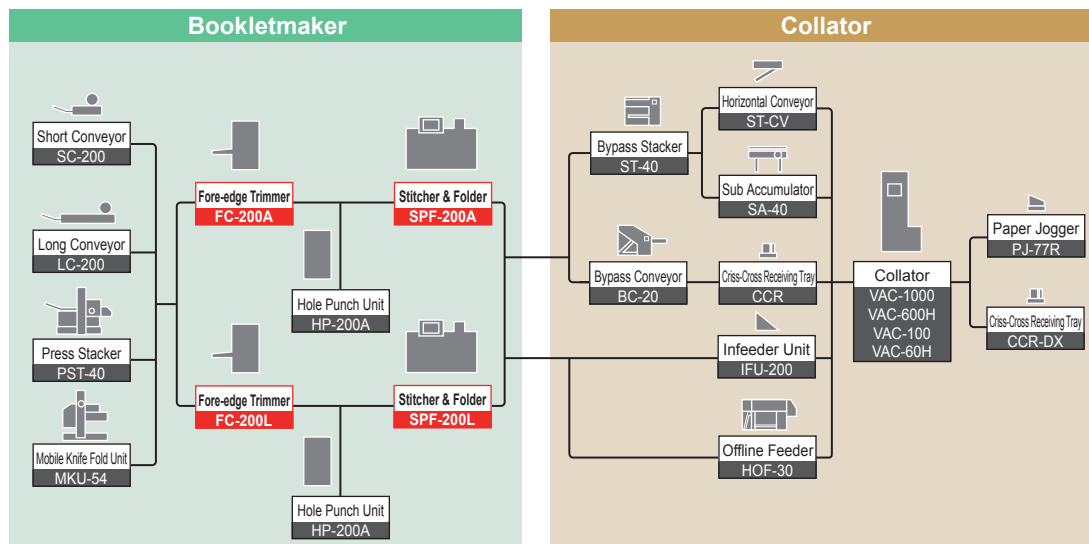
- Jog count and stroke can be set to handle a wide variety of sheets.



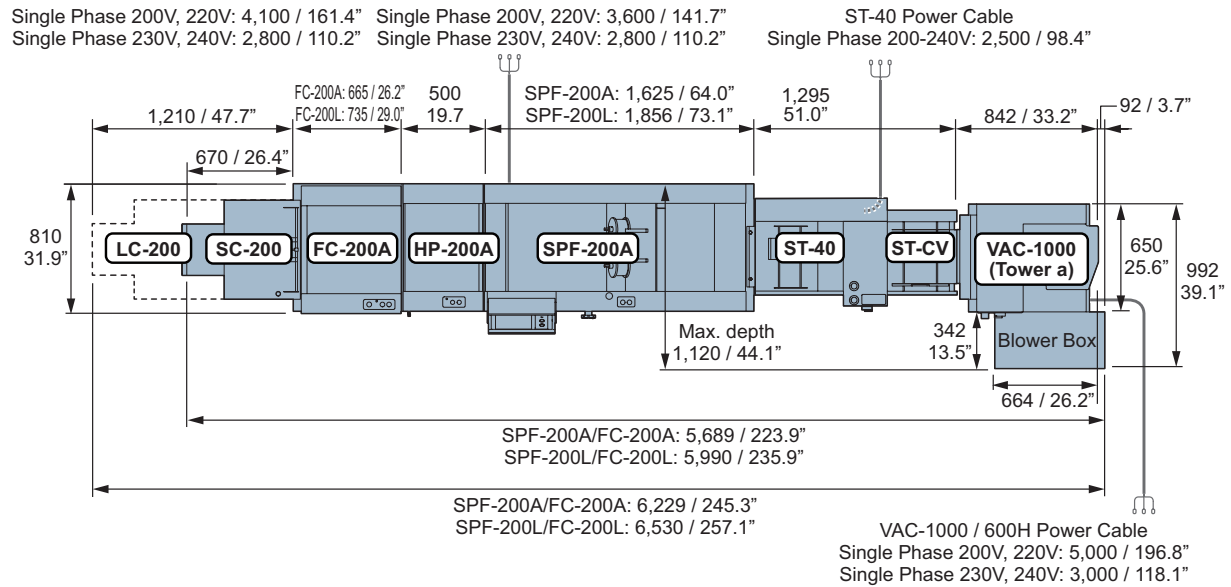
Available Combination of Models and Dimensions (Unit : mm / inch)

The available range of sheet size and sheet weight can be limited depending on the connected models. The production speed is affected by the combination of the models.

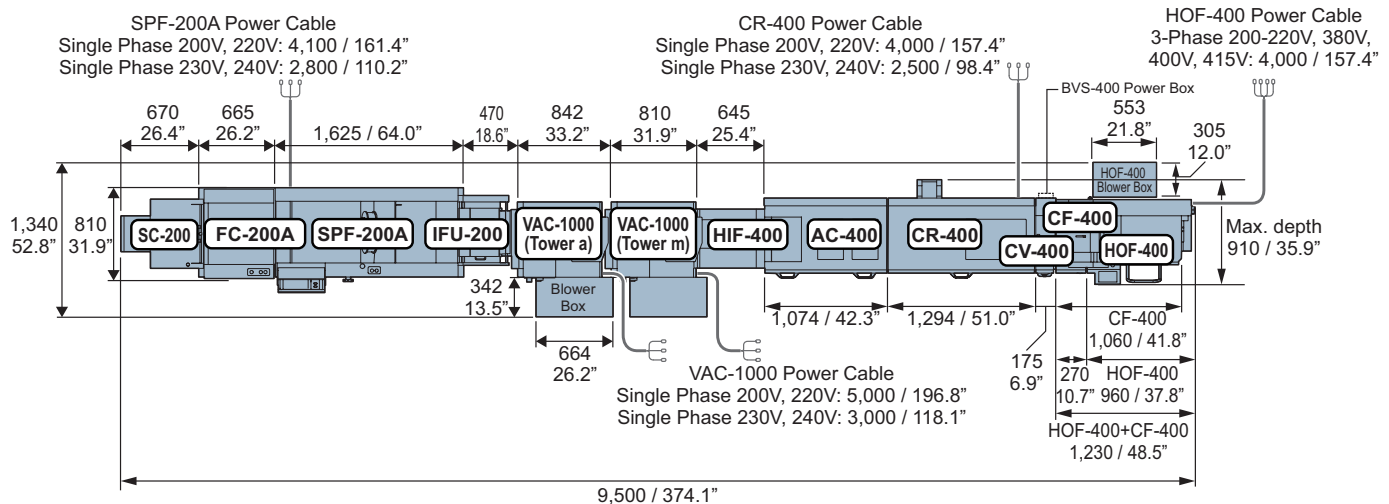
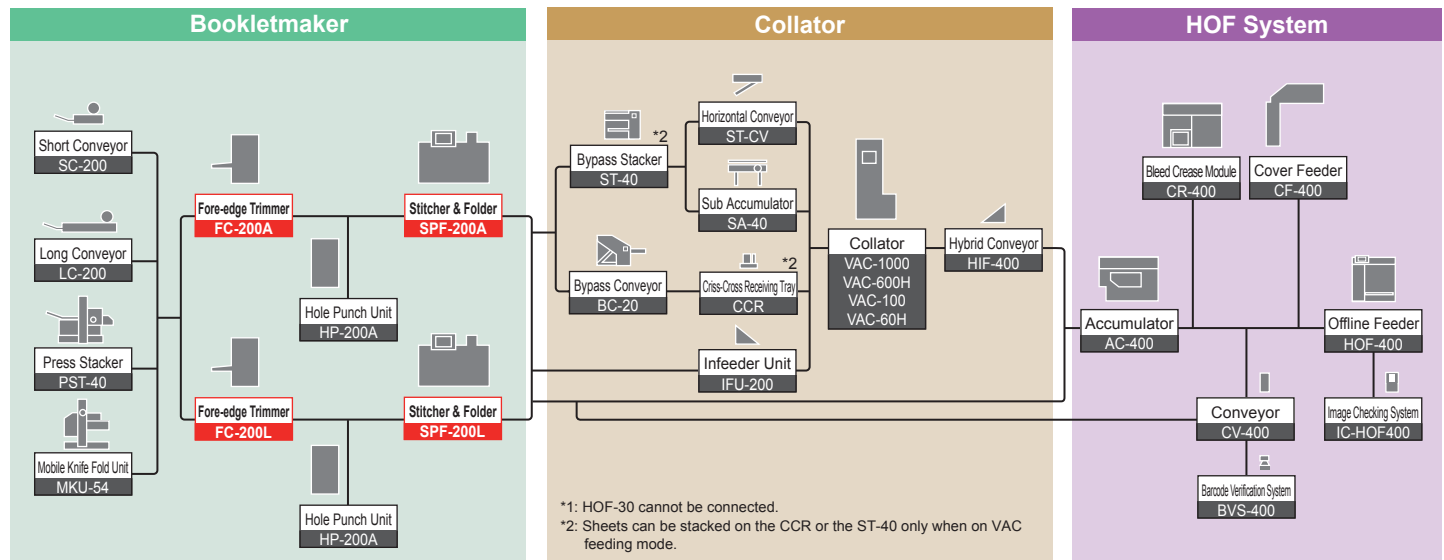
Combination of Models for Offset Print

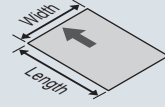
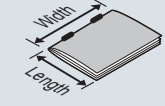



Bookletmaker SPF-200 series



Combination of Models for Digital Print



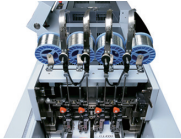

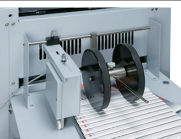

Model	SPF-200A	SPF-200L
Functions	Saddle Stitch, Top Stitch and Fold, Fold only (Option SSK-200A/200L: Top/Side Stitch, Pass Through, Corner Stitch [Front/Rear], Corner Stitch and Fold)	
Sheet Size  Width x Length The range of sheet sizes available can be limited when the sheets are fed from the connected machine.	Saddle Stitch, Fold only, Pass Through	
	Max. 356 x 508 mm / 14.000" x 20.000" Min. 120 x 180 mm / 4.725" x 7.090"	Max. 356 x 610 mm / 14.000" x 24.000" Min. 120 x 180 mm / 4.725" x 7.090"
	Top/Side Stitch	
	Max. 356 x 432 mm / 14.000" x 17.000" Min. 180 x 138 mm / 7.090" x 5.435"	
	Top Stitch and Fold	
Booklet Size  Width x Length	Max. 356 x 432 mm / 14.000" x 17.000" Min. 180 x 180 mm / 7.090" x 7.090"	
	Corner Stitch, Corner Stitch and Fold	
	Max. 326 x 364 mm / 12.820" x 14.330" Min. 210 x 210 mm / 8.270" x 8.270"	
	Normal Paper: 64 to 157 gsm Art Coated Paper: 84.9 to 157 gsm	
	Saddle Stitch, Fold only	
Sheet Weight Range	Max. 356 x 254 mm / 14.000" x 10.000" Min. 120 x 90 mm / 4.725" x 3.545"	Max. 356 x 305 mm / 14.000" x 12.000" Min. 120 x 90 mm / 4.725" x 3.545"
	Top Stitch and Fold	
	Max. 356 x 216 mm / 14.000" x 8.500" Min. 180 x 90 mm / 7.090" x 3.545"	
	Corner Stitch and Fold	
	Max. 326 x 182 mm / 12.820" x 7.165" Min. 210 x 105 mm / 8.270" x 4.135"	
Stitch Thickness	Top/Side Stitch, Corner Stitch and Fold Max. 4 mm / 0.155" (About 48 sheets of normal paper 64 gsm)	
Fold Thickness	Saddle Stitch Max. 2 mm / 0.075" (About 24 sheets of normal paper 64 gsm) (About 16 sheets of normal paper 81.4 gsm)	
Stitch Distance	73 to 290 mm / 2.875" x 11.400" Adjustable When saddle stitching, the stitch distance may be limited by the fold knife.	
Corner Stitching Position	 3 to 15 mm / 0.120" to 0.590" Adjustable	
Stitching Wire	Standard: 0.5 mm (No.26) Option: 0.45 mm (No.27) Wire of 0.4 to 0.6 mm diameter can be installed on the standard stitcher.	
Production Speed	Max. 4,000 booklets per hour (A4-Finish, Portrait) Max. 4,500 booklets per hour (A5-Finish, Portrait)	Max. 4,000 booklets per hour (A4-Finish, Portrait) Max. 3,500 booklets per hour (A4-Finish, Landscape)
Voltage/Frequency	Single Phase 200V, 50 / 60 Hz Single Phase 220V, 50 / 60 Hz Single Phase 230V, 50 / 60 Hz Single Phase 240V, 50 / 60 Hz	
Machine Dimensions	W1,625 x D810 x H1,250 mm / W64.0" x D31.9" x 49.3"	W1,856 x D810 x H1,250 mm / W73.1" x D31.9" x 49.3"

*The machine design and specifications are subject to change without any notice.

Model	FC-200A	FC-200L
Untrimmed Booklet Size	Max. 356 x 254 mm / 14.000" x 10.000" Min. 120 x 90 mm / 4.725" x 3.545"	Max. 356 x 305 mm / 14.000" x 12.000" Min. 120 x 90 mm / 4.725" x 3.545"
Finished Booklet Size	Max. 356 x 250 mm / 14.000" x 9.840" Min. 120 x 85 mm / 4.725" x 3.350"	Max. 356 x 305 mm / 14.000" x 12.000" Min. 120 x 85 mm / 4.725" x 3.350"
Trim Width	Max. 20 mm / 0.785" Min. 2mm / 0.075"	
Trim Thickness	Max. 4 mm / 0.155"	
Production Speed	Max. 4,000 booklets per hour (A4-Finish, Portrait) Max. 4,500 booklets per hour (A5-Finish, Portrait)	Max. 4,000 booklets per hour (A4-Finish, Portrait) Max. 3,500 booklets per hour (A4-Finish, Landscape)
Voltage/Frequency	Single Phase 200V, 50 / 60 Hz Single Phase 220V, 50 / 60 Hz Single Phase 230V, 50 / 60 Hz Single Phase 240V, 50 / 60 Hz	
Machine Dimensions	W665 x D810 x H1,070 mm / W26.2" x D31.9" x H42.2"	W735 x D810 x H1,070 mm / W29.0" x D31.9" x H42.2"

Options

We have a large choice of optional accessories other than those listed below. Contact your local dealer about required options for meeting your needs.

Four Stitching Unit: FST-200	Additional stitcher heads can be mounted for up to 4 stitches per booklet. Optional stitcher heads (#27 – thickness 0.45 mm) are available.	
Loop Stitch Kit (Part No. 9964401)	An optional loop stitch kit can be fitted to the standard stitcher heads to meet a variety of customer applications. Loop stitch kit is required for each stitcher head.	
Preset Kicker: PK-30	According to a preset number input on the touchscreen, one booklet is skewed to easily identify and separate the end of a series.	
Chip Extractor: TB-200	Powerfully extracts cutting waste from the fore-edge trimmer.	
Side/Corner Stitch Unit: SSK-200A/SSK-200L	The SSK-200A/SSK-200L enables the SPF-200A/SPF-200L to perform Side/Corner stitching. Side/Corner stitched set can be delivered to the same delivery conveyor used for booklets without any change.	
Booklet Thickness Detector: TD-200	The TD-200 checks the thickness of each booklet. An errored book is rejected to the reject tray for non-stop operation.	
Paper Insertion Knife Unit: PN-200	The PN-200 inserts a single sheet into the center spread of a booklet. For example, an A4 size single sheet can be inserted into the A3 size booklet.	
Mis-Stitch Detector: SDS-200	The SDS-200 checks the stitch on each booklet for higher quality control. A mis-stitched booklet is rejected to the reject tray for non-stop operation.	